

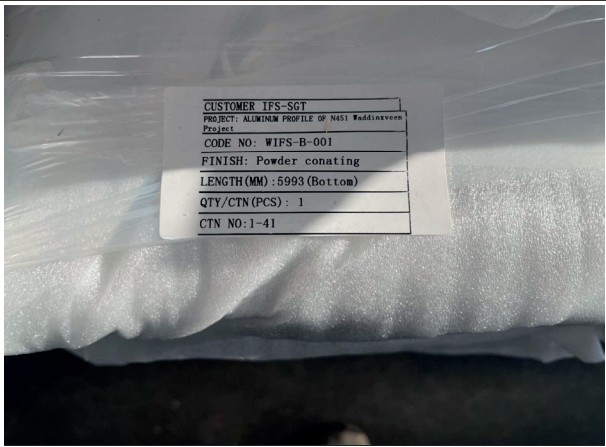


Customer /Supplier Info.				
Customer	Hs		Supplier	IFS-SGT
PO/Part Info.				
Part descr.	Powder coating Aluminum profile of N451 Waddinxveen project			
PO No.	PO20220729-2 Revised	OC NO.	N/A	
Order Qty/SQM	1100pcs	Inspected Qty	WIFS-B-001:50pcs; Endcaps:30pcs; Aluminum strips:30pcs;	
Delivery Qty/SQM	1100pcs	Inspected By	Mark WU	
Quality Defects			Critical	Major
1.Appearance&Assembly&Packaging			Qty	Qty
2. Verify List Based on IFS QR			NG	Pending
2 [IFS QR:2 General requirements]				
The product must be supplied according to the most recent drawings or sample and specifications; Every change of the product by the supplier must be approved by customer;				✓
3 [IFS QR:3.2 Appearance] Verify (the following with extra attention):				
If the product and / or color, gloss and surface texture confirm and/ or approver sample;				✓
The chromatism references the approved sample;				✓
If the packaging is properly marked with corresponding PO number to ensure traceability;				✓
4 [IFS QR:4 Quality control at supplier]				
Determine whether the following requirements are tested by supplier;				✓
The test data must be clearly recorded and kept for at least 3 years, thus proving the supplier has checked the quality systematically;				✓
The product must be reach RoHS compliant;				✓
Material: 6063-T6				✓
Thickness of powder coating is 90µm				✓
4.1 Corrosion resistance				
Verify if the corrosion resistance is conform customer requirement				✓
The product must function properly after the test;				✓
4.2 Color degeneration				
Verify if correct material are used, and verifiable documents must be kept for at least 3 years.				✓
The product may not have color fading or degeneration due to influence of UV radiation which are visually not attractive, Color fading can be tested;				✓
5 Packaging				
Each color aluminum profile should be packed together; Different code ne of aluminum profile can not be mixed;				✓
The product must be packed in such a way that they will not be damaged during rtansport or storage;				✓
The carton boxes must be clean, free of damages and properly sealed with tape, staples and/ or wraps;				✓
Quality ,length,weight, PO number & RAL design color number must be marked on the outer sticker, it should be clearly visible on both sides;				✓
The maximum weight each package should less than 1500kg;				✓

6 Not allowed and / or:									
Raw material does not conform to the requirement;									✓
Thickness of powder coating less than 90µm;									✓
Short moulding, air pockets,flash,burn marks,straains,sharp edge and flow lines;									✓
Damages like scratches and stains;									✓
Dirt and/ or bad smelling products;									✓
Red rust or defects in areas of the products;									✓
3.Measurements If Dimension was Out of Tolerance marked in Red									
	No	Spec.	Tolerance	Data. 1	Data. 2	Data. 3	Data. 4	Data. 5	Data. 6
Aluminum Profile	WIFS-B-001	5993	N/A	5994	5993.5	5993	4994	5993.5	5994
		5808		5809	5809	5808.5	5808	5809	5809
		3013		3013.5	3014	3014	3013	3013.5	3014
		900		900	900	901	900	900.5	900
	Aluminum strips	1500		1500	1501	1500	1500.5	1500	1500
		41.5		40.54	40.58	40.52	40.55	40.52	40.55
		3		3.28	3.25	3.3	3.25	3.28	3.26
To Inspector:During Inspection, Inspector has to inspect every piece and put the products with the same Datas together.									
4.Tests Based on IFS QR								NG	OK
The film thickness of powder coating ≥90µm									OK
IFS-SGT		<u>Comments from the customer:</u>							
Mark wu									
Date:2022-9-6									
5.Evidence Photo									
Check the packing									
									
Shipping mark									



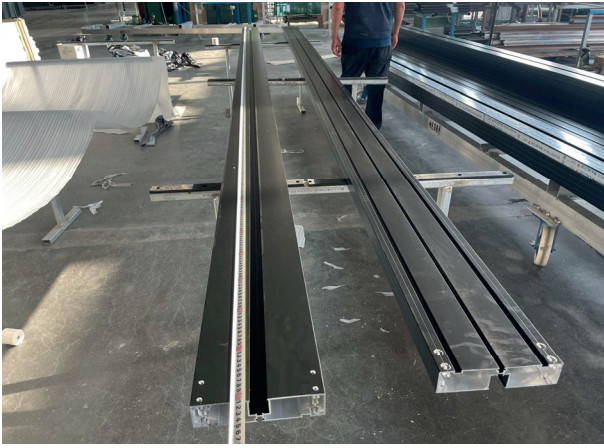
Both ends of each profile stick the stickers
Each unit profile packed and protected by the pearl wool



Dimension Measure WIFS-B-001
Dimension Measure 5993mm



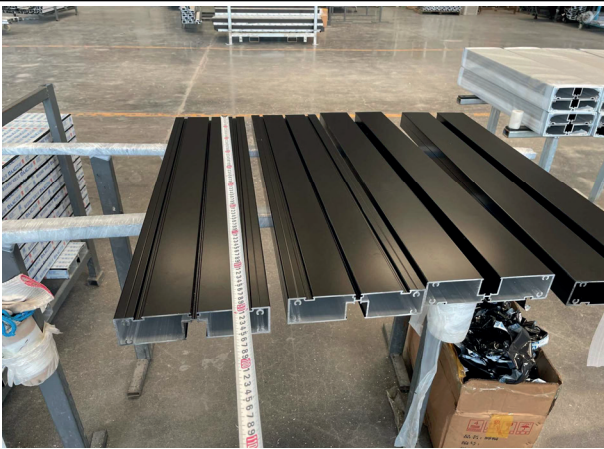
Dimension Measure 5808mm



Dimension Measure 3013mm

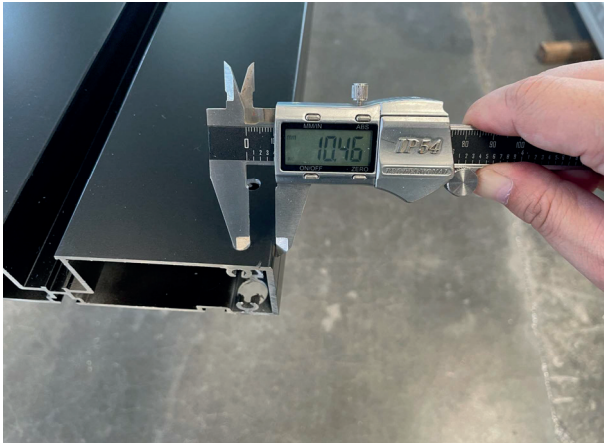
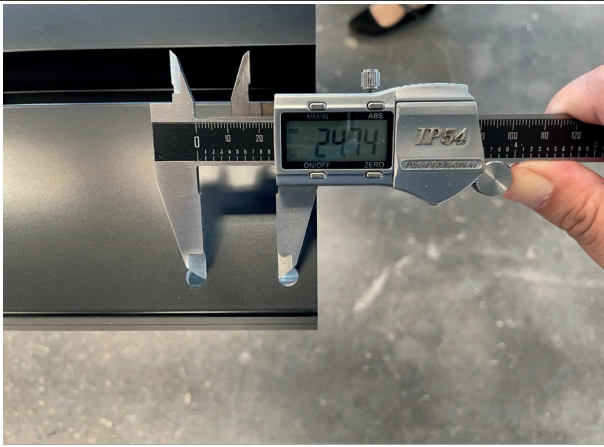


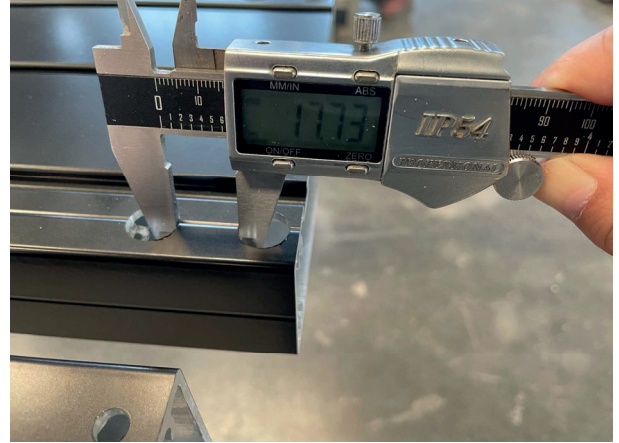
Dimension Measure 900mm



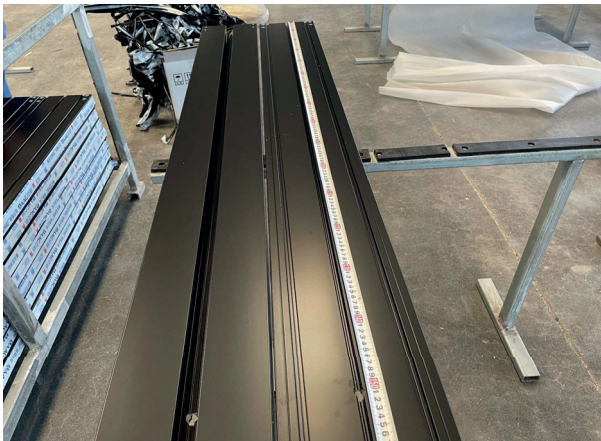
Dimension Measure the holes



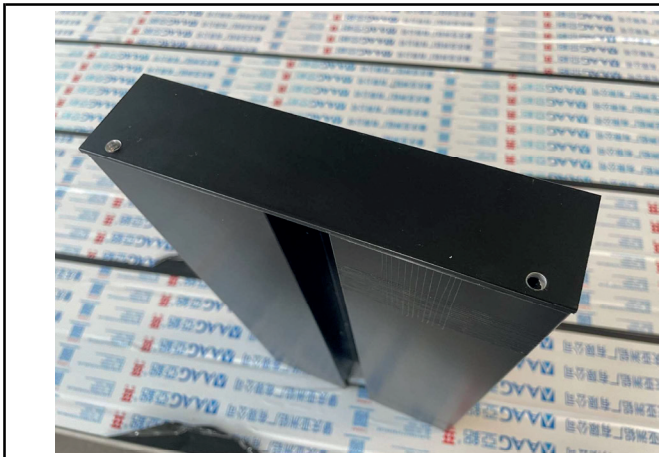




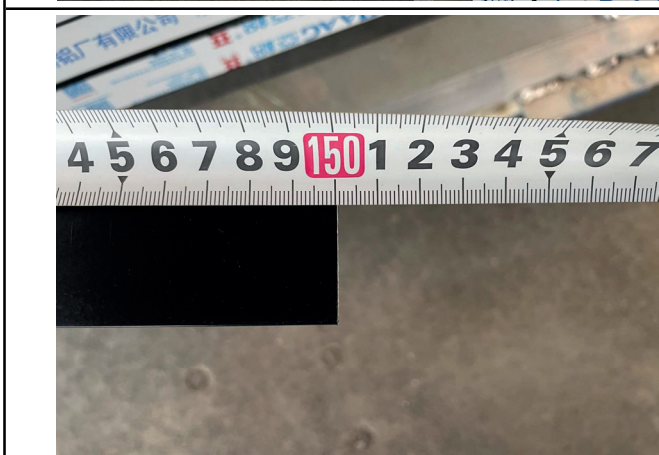
This hole is in the middle of the bottom aluminum profile



Endcaps



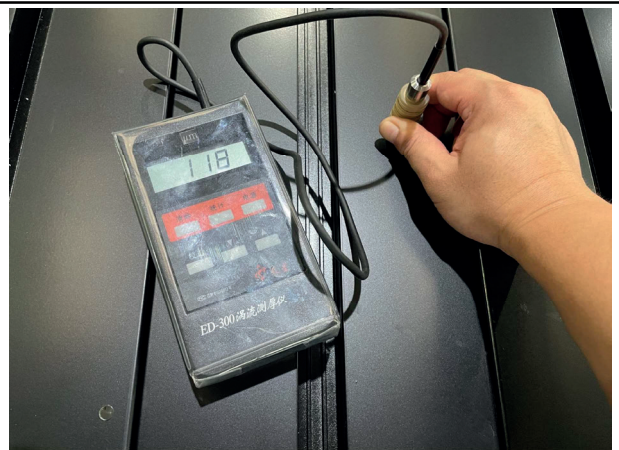
Aluminum strips



This aluminum strip had been assembled in the aluminum profile of 5993mm.

6. Testing

Check the film thickness of the powder coating by equipment.



The film thickness of powder coating $\geq 90\mu\text{m}$